



Leakage Mechanisms

- ❖ Thin films, fully depleted
 - ▶ Leakage controlled by combined thermionic / field emission across the Schottky barrier at the film-electrode interfaces. Film quality effects barrier height, and mobilities of carriers.
- ❖ Thicker films of interest for higher voltage applications
 - ▶ Poorly understood



Much effort has gone into studying the **leakage** of perovskite-type titanate thin films, including SrTiO_3 , $(\text{Ba,Sr})\text{TiO}_3$, and $\text{Pb}(\text{Zr,Ti})\text{O}_3$:

- J.F. Scott, et al., Proc. of the 1992 IEEE Int. Symp. Appl. Ferro., 356 (1992).
- T. Makita, et al., Mat. Res. Soc. Symp. Proc. **284**, 529 (1993).
- T. Kuroiwa, et al., Ceramic Transactions **43**, 219 (1994).
- C.S. Hwang, et al., Jpn. J. Appl. Phys. **34**, 5178 (1995).
- M. Kiyotoshi and K. Eguchi, Appl. Phys. Lett. **67**, 2468 (1995).
- R. Waser, in Science and Technology of Electroceramic Thin Films: NATO ASI Series Vol. 284, ed. O. Auciello and R. Waser (London: Kluwer Academic Publishers, 1995) pp. 223-248.
- G. Dietz, et al., J. Appl. Phys. **78**, 1 (1995).
- S. Dey, et al., Jpn. J. Appl. Phys. **34**, 3142 (1995).
- G. Dietz, et al., J. Appl. Phys. **82**, 2359 (1997).
- G. Dietz and R. Waser, Thin Solid Films **299**, 53 (1997)
- S. Zafar, et al., Appl. Phys. Lett. **73**, 3533 (1998)



❖ Proposed conduction mechanisms for BST thin films:

- ❖ Fowler-Nordheim tunneling (interface, bulk)
- ❖ Poole-Frenkel effect (bulk)
- ❖ Thermionic emission across Schottky barriers (interface)

- ❖ The **most favored** mechanism:
Schottky-barrier limited current flow



“ELECTRICAL CONDUCTION MECHANISMS IN SOLIDS”

Hamann, Burghardt, and Frauenheim

“Bulk” -Controlled

vs.

“Interface” -Controlled
(Injection-Limited)

Ionic (high T, long time)

Schottky Emission

Tunneling (through film) (High E)

Field Emission

Bulk Doping (acceptors, donors, etc.)

Contact Photoexcitation

Photoexcitation (light effect)

*Fowler-Nordheim Tunneling
(can be bulk as well)*

Trapping/Detrapping (Poole Frenkel)

*Space-Charge-Limited
(can be bulk as well)*

Hopping Conduction (Localization)

Thin Films

Thick(er) Films

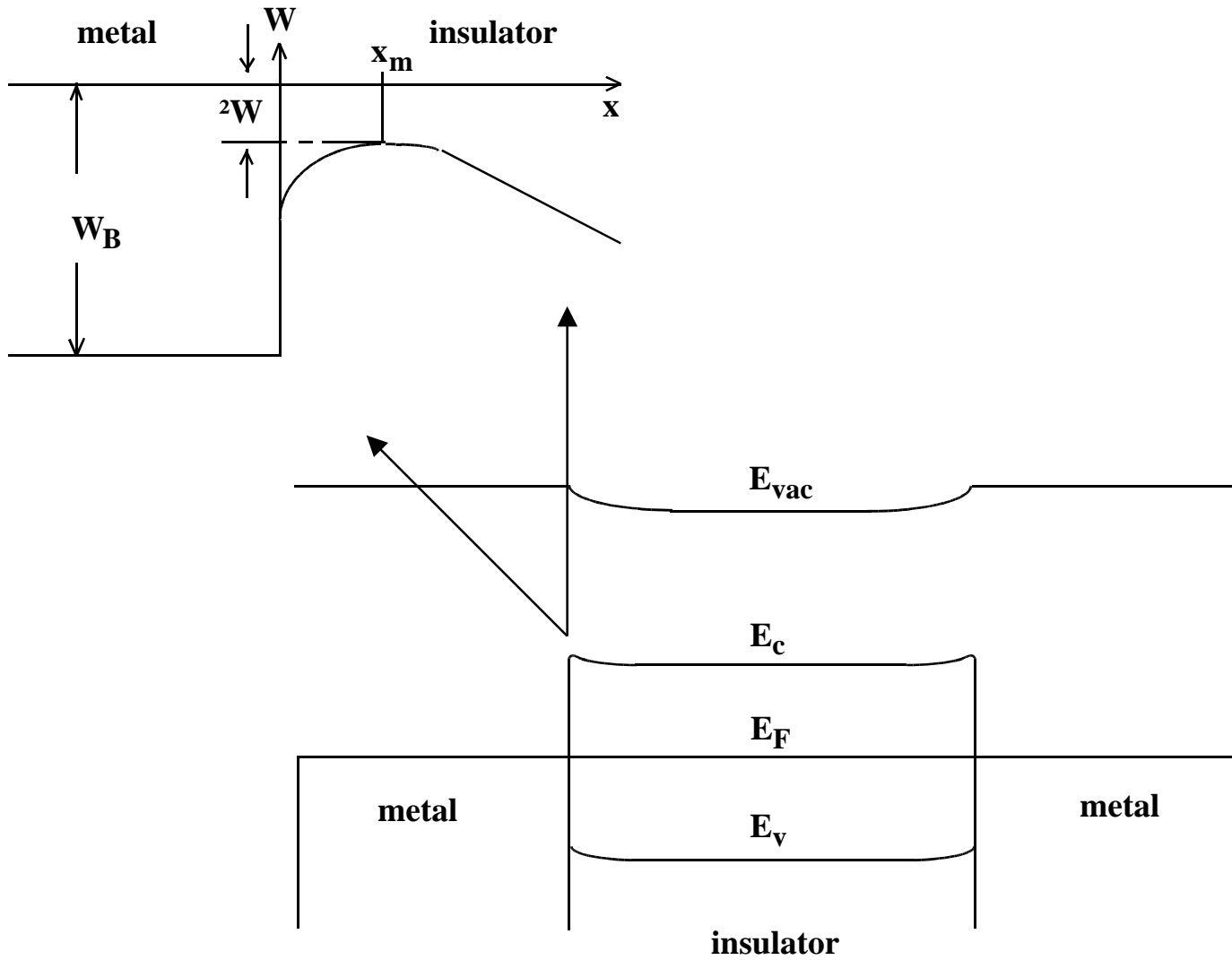
Failure Mode

NC State



❖ **Lack of complete and careful analyses of leakage in BST thin films**

- ❖ Experimental: Using a ramp or voltage step technique.
 - danger of relaxation currents contribution in the analyses
- ❖ Field and temperature dependencies:
 - Only field- or temperature-dependent data not sufficient for understanding the mechanism !
- ❖ Assumed values for the parameters in the model such as Richardson constant.
- ❖ Inhomogeneity of Schottky barrier, interfacial roughness, etc.

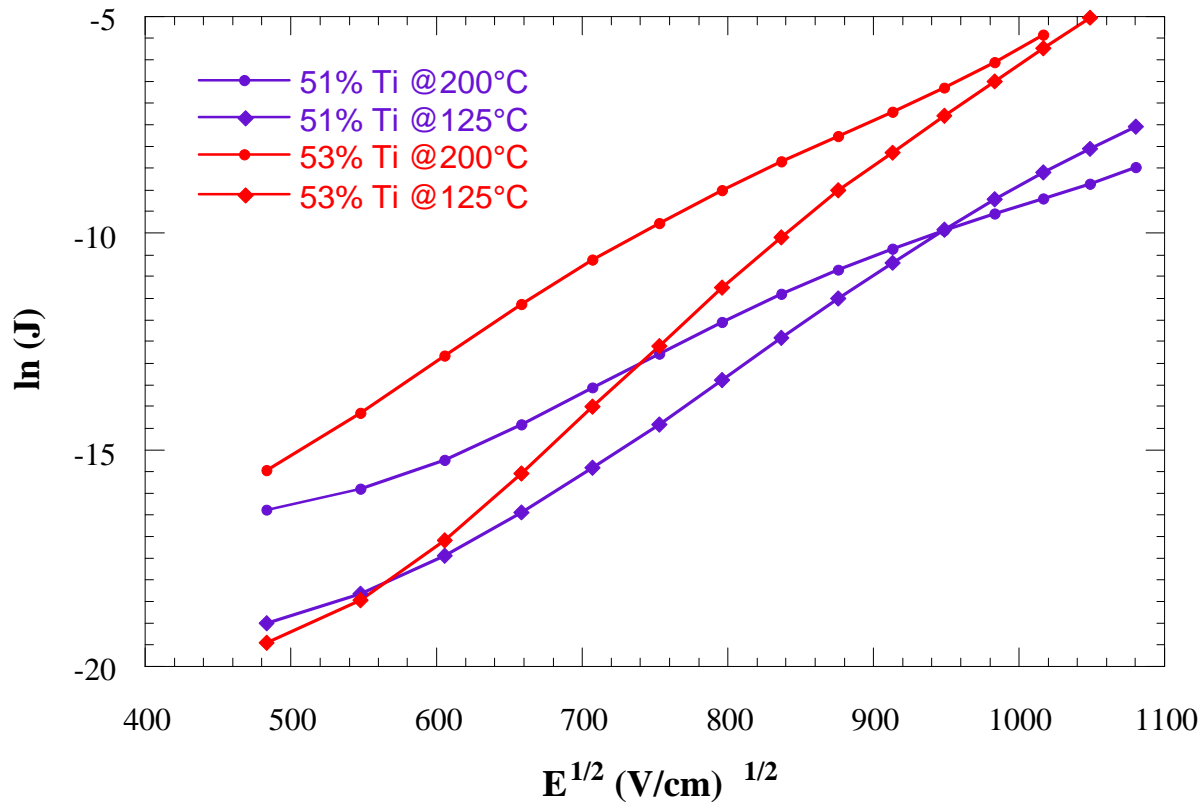


NC State



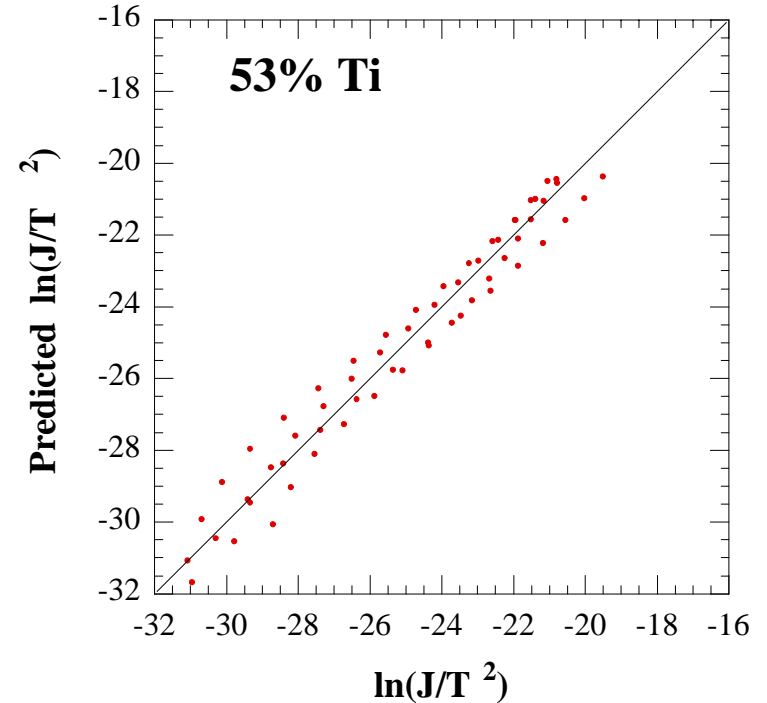
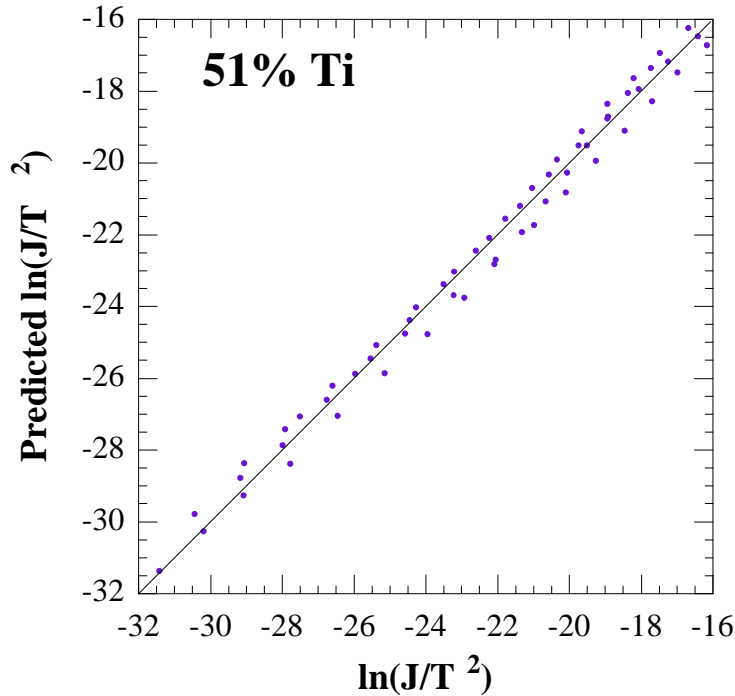
Leakage vs. A:B Site Ratio

$t = 30 \text{ nm}$; $T = 125, 150, 175, \& 200^\circ\text{C}$, $0 < V < 3.5\text{V}$





Leakage vs. A:B Site Ratio



$$\ln\left(\frac{J}{T^2}\right) = \ln A^{**} + \frac{\alpha E^{1/2} - W_b}{k_B T}$$



Leakage vs. A:B Site Ratio

$$J = A^{**} T^2 \exp\left(\frac{\alpha E^{1/2} - W_b}{k_B T}\right)$$

Ti Content	W_b (eV)	α	A (A/cm ² K ²)
51%	1.05	0.00085	4.0e-6
51.5	1.28	0.00066	4.2e-3
52	1.44	0.00080	1.2e-2
53	1.17	0.00069	9.1e-5
53.5	0.92	0.00084	3.3e-9



Depletion Widths

❖ Issue: What are the depletion lengths?

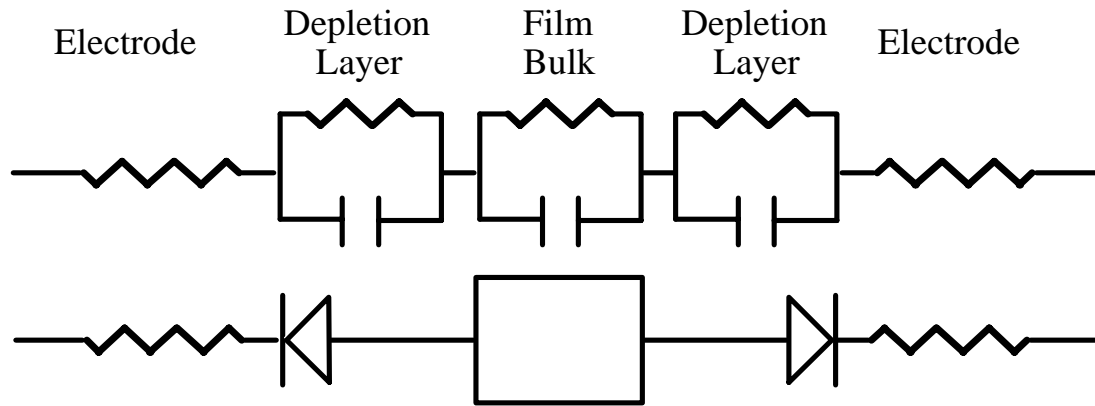
- ▶ 5 – 10 nm
- ▶ > film thickness (i.e. > 100 nm)

❖ Why is this an issue?

- ▶ Explanation of C-V behavior
- ▶ Affects development directions and ultimate performance predictions

❖ Case for fully depleted film

- ▶ Field dependence in a thickness series:
J(E,T) is almost independent of thickness → Field dropping across entire film thickness
- ▶ Frequency dependence of permittivity
 - ❖ Depletion layer → step frequency dependence



❖ Consider 2 cases for a 200 nm film

$$d_i = 10 \text{ nm}$$

$$\tau = C_i \times R$$

❖ Case 1:

$$\tau < 10^{-4} \text{ Hz}$$

$$\rightarrow R_b \sim 10^{11} \Omega$$

$$\rightarrow n \sim 10^{11} \text{ m}^{-3}$$

- ▶ Not high enough carrier density to cause band bending

❖ Case 2:

$$\sigma_b = \frac{\tau > 10^9 \text{ Hz}}{AR_b} \sim 30 (\Omega\text{m})^{-1}$$

- ▶ This is strongly semiconducting.

BST Depletion Widths

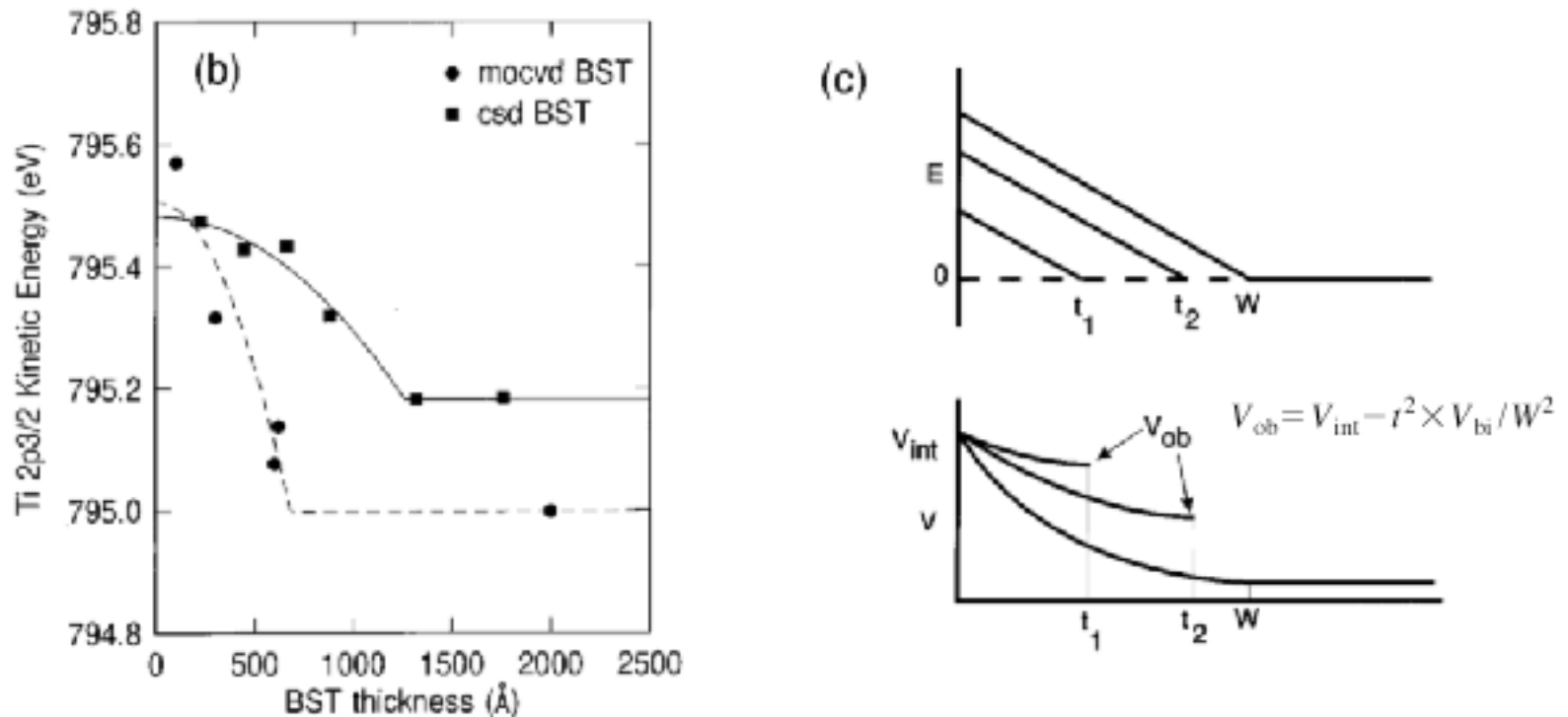


FIG. 3. (a) Ti 2p3/2 core-level kinetic energy for nominally undoped BST thin films as a function of Pt coverage. The films are supported by a Pt coated substrate. (b) Ti 2p3/2 initial position as a function of film thickness. Since the Pt substrate forms a back contact, the plot reveals a depth profile of the band bending. (c) Model of the film thickness dependence of the electric field and band offset.

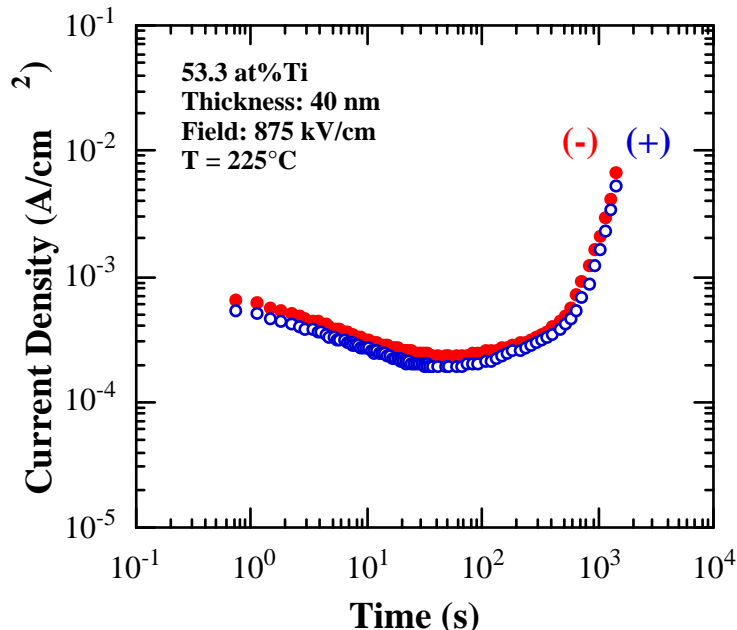
M. Copel et al., Appl. Phys. Lett. **70**, 3227 (1997):

$W = 70\text{nm}$ for CVD films



Failure Modes: Resistance Degradation

- ❖ Change in resistivity of a sample caused by migration of charged point defects, leading to increased leakage and eventually breakdown
- ❖ Bulk and single crystals: R. Waser, T. Baiatu, and K.-H. Härdtl, J. Am. Cer. Soc. **73**, 1645 (1990); **73**, 1654 (1990); J. Am. Cer. Soc. **73**, 1663 (1990).

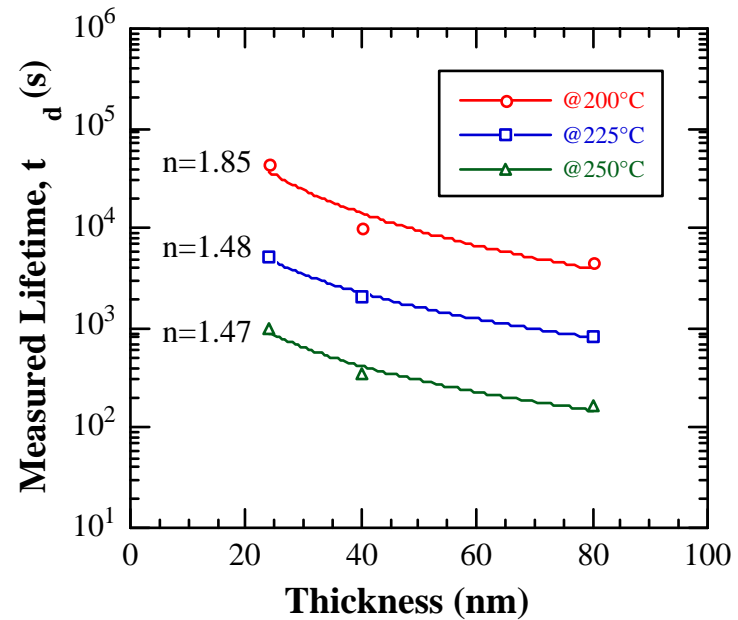
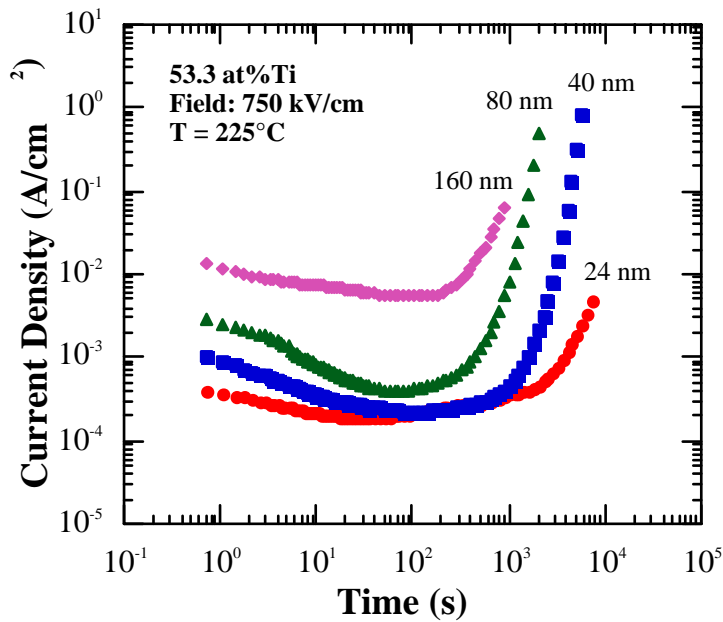


Resistance degradation in a polycrystalline (Ba,Sr)TiO₃ film, after C. Basceri et al., Ferroelectric Thin Films VI, MRS Symp.Proc. 493 (1998)



Resistance Degradation and Lifetime: Thickness Dependence

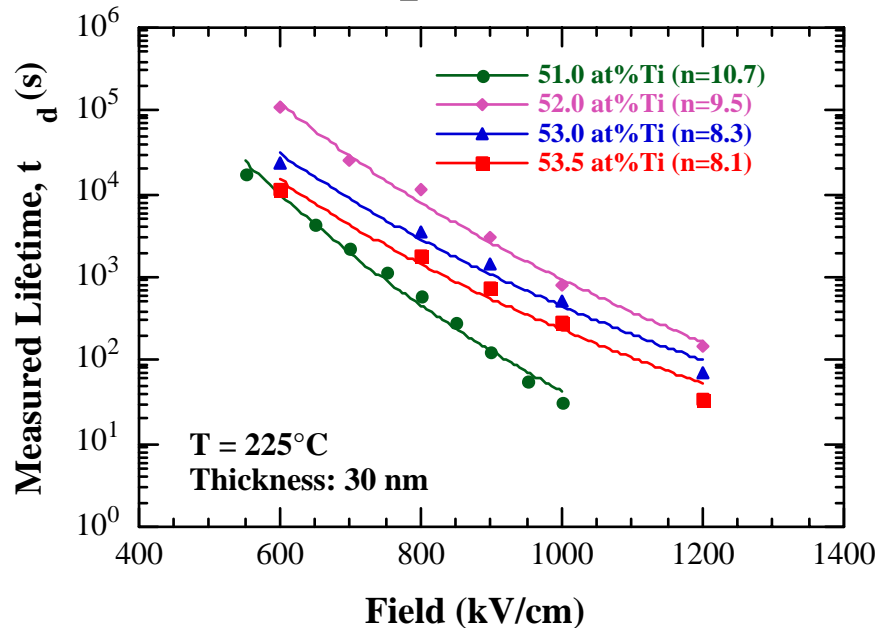
Observed thickness dependence manifests itself as a decrease in the activation energy with respect to temperature.



Waser: bulk $SrTiO_3$, $n \sim 2.5$ @ 2 kV/cm, 270°C
J. Am. Ceram. Soc. 73, 1645-1663 (1990).



Resistance Degradation and Lifetime: Composition Effect



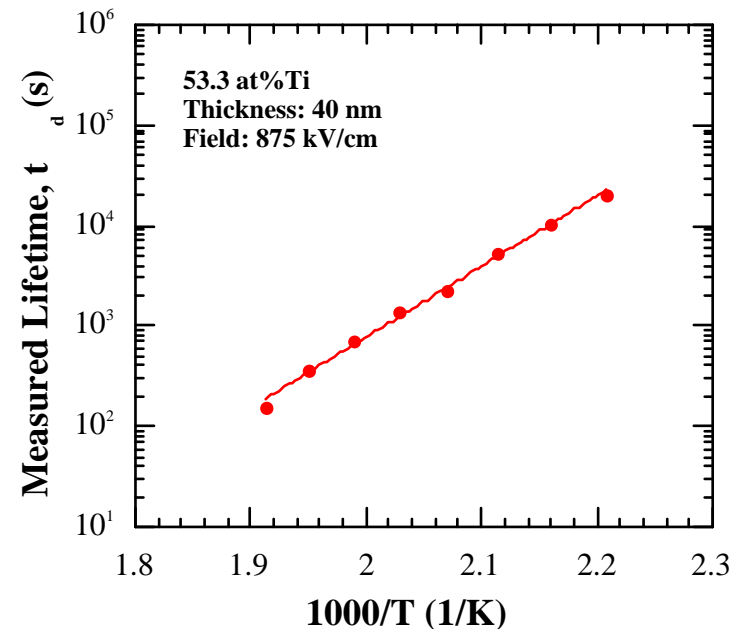
The measured resistance degradation lifetime at this temperature and in this field increases as the Ti content is increased to 52.0 at%Ti, and then decreases with higher at%Ti.



Resistance Degradation and Lifetime: Temperature Dependence

Temperature dependence clearly follows an Arrhenius-type behavior:

$$t_d = t_0 \exp\left(\frac{Q_T(V)}{kT}\right)$$





Resistance Degradation and Lifetime: Voltage/Field Dependence

It is difficult to distinguish the different functional forms of voltage/field dependence, given the electric field range investigated:

$$t_d = t_0 \exp\left(-\frac{qV}{Q_v(T)}\right) \quad \text{most conservative}$$

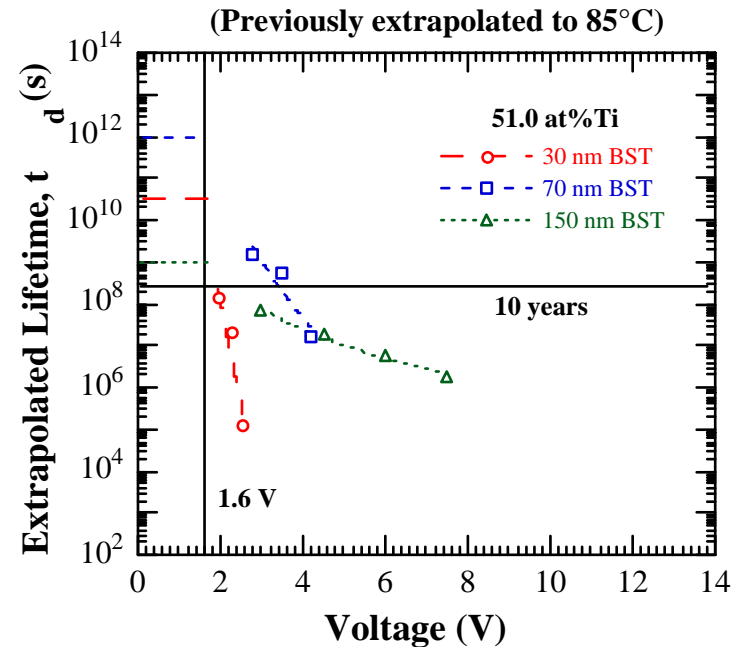
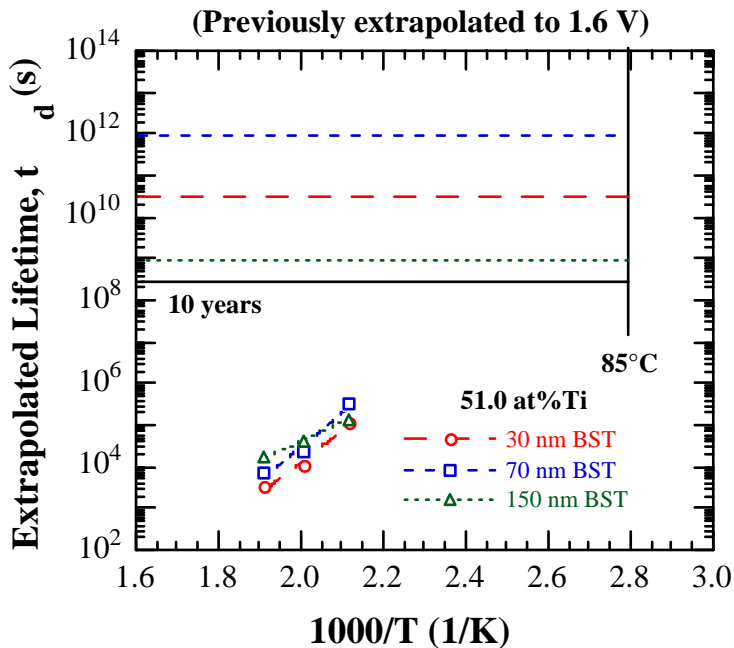
$$t_d = t_0 V^{-n}$$

$$t_d = t_0 \exp\left(\frac{Q_v(T)}{qV}\right) \quad \text{least conservative}$$



Resistance Degradation and Lifetime: Estimation of Lifetimes

51.0 at% Ti BST Films





Resistance Degradation and Lifetime: Modification Of Leakage Behavior

Oxygen vacancies are mobile defects under the given experimental conditions: electromigration toward cathode.

“Modification of Schotky barrier heights/band structure”
(different than bulk resistance degradation mechanism)

Also: Spatial modification of carrier concentrations due to the spatial variation in the oxygen vacancy concentration between the two electrode: change in conductivity of the bulk film.

The accumulation of oxygen vacancies in front of the cathode creates an internal built-in potential at the interface. This space charge modifies the band structure and thus interfacial energy barriers: The **difference in barrier heights** then appears as an **internal bias** in the film.



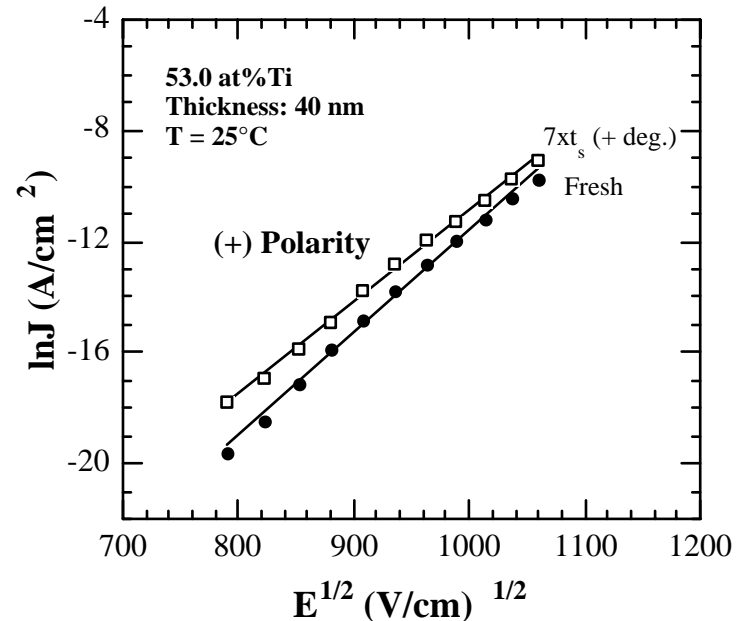
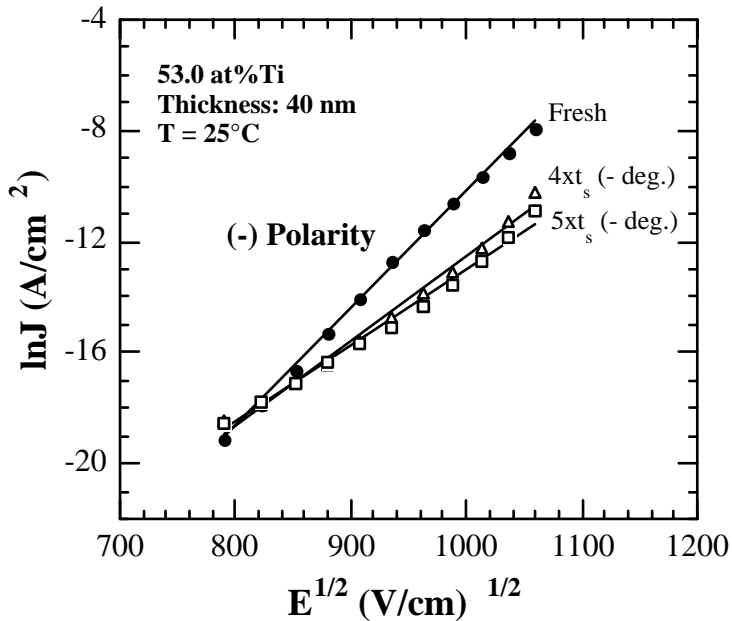
Resistance Degradation and Lifetime: Modification Of Leakage Behavior

The differences in barrier heights:

$4x_t$: 0.13 eV

$5x_t$: 0.21 eV

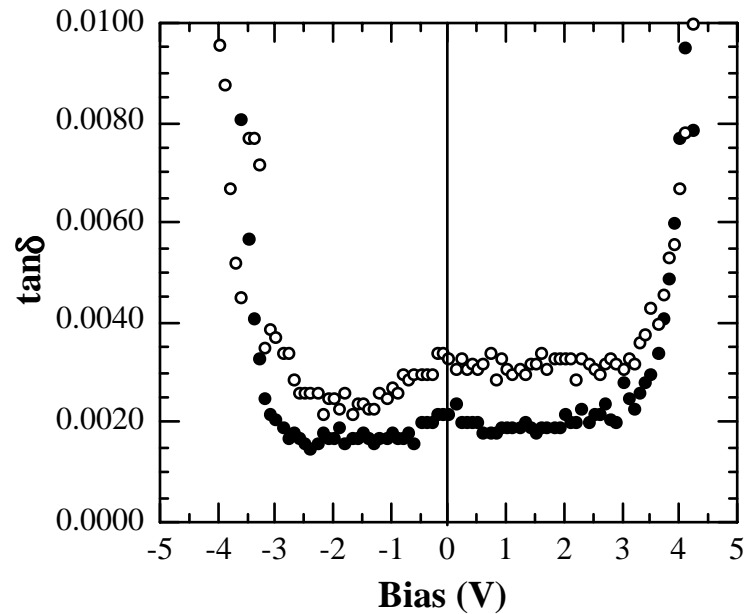
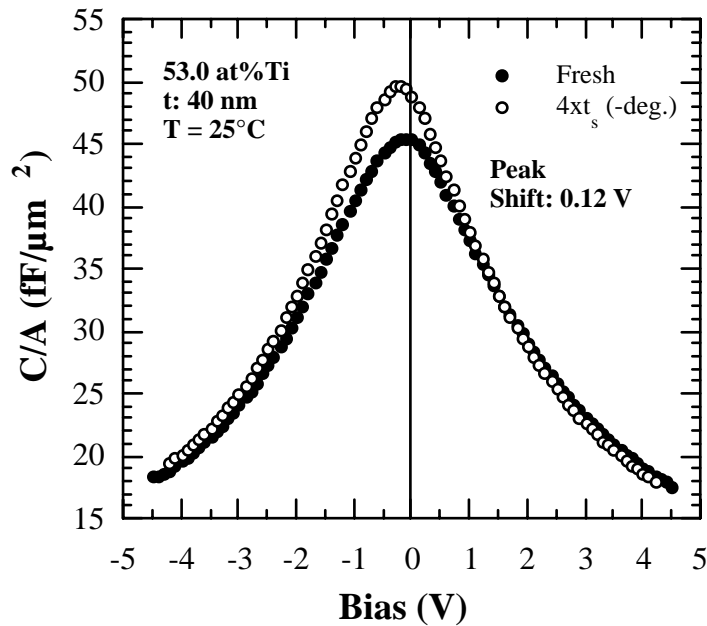
$7x_t$: 0.22 eV





Resistance Degradation and Lifetime: Modification Of Leakage Behavior

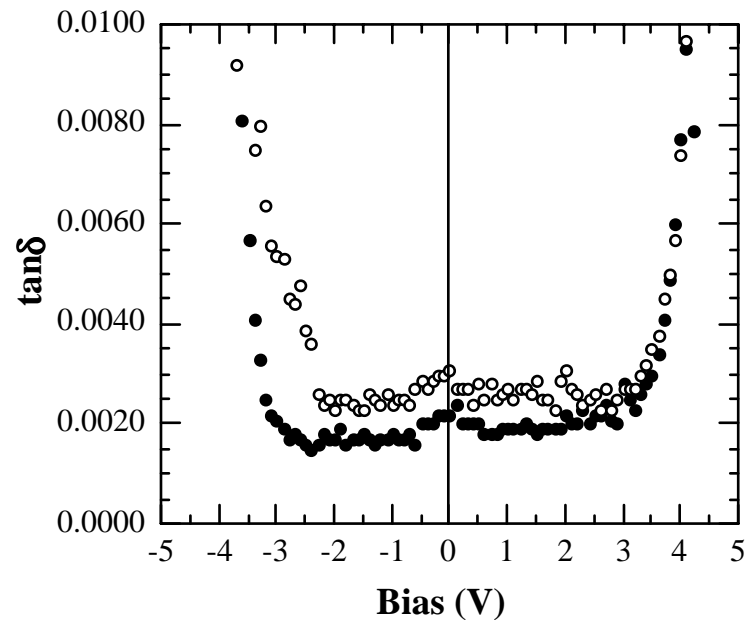
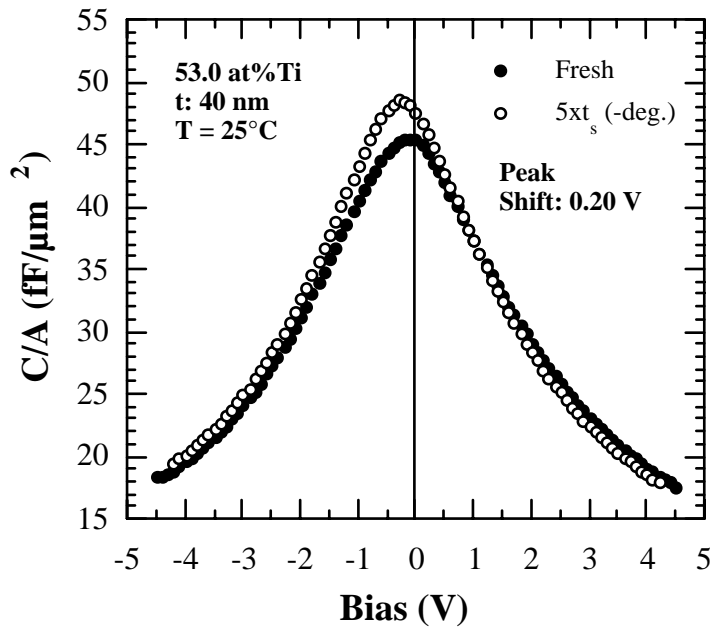
The peak shift in C-V: 0.12 V





Resistance Degradation and Lifetime: Modification Of Leakage Behavior

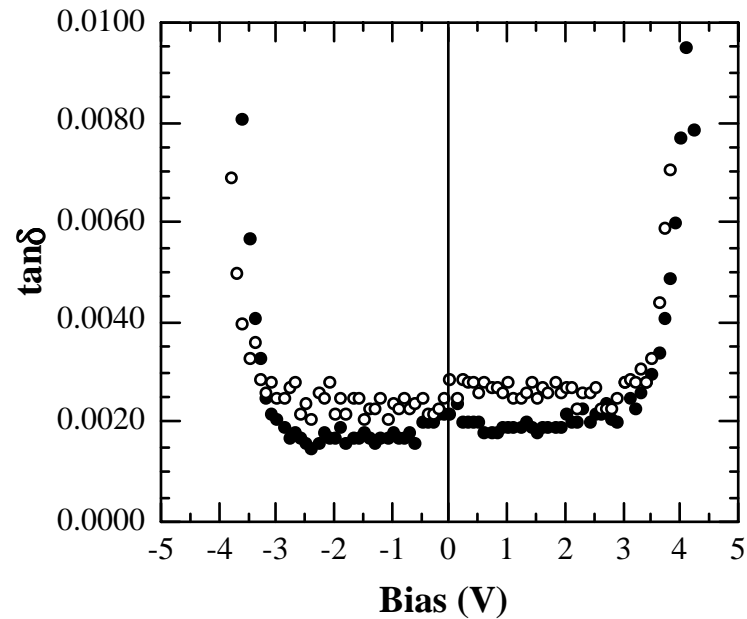
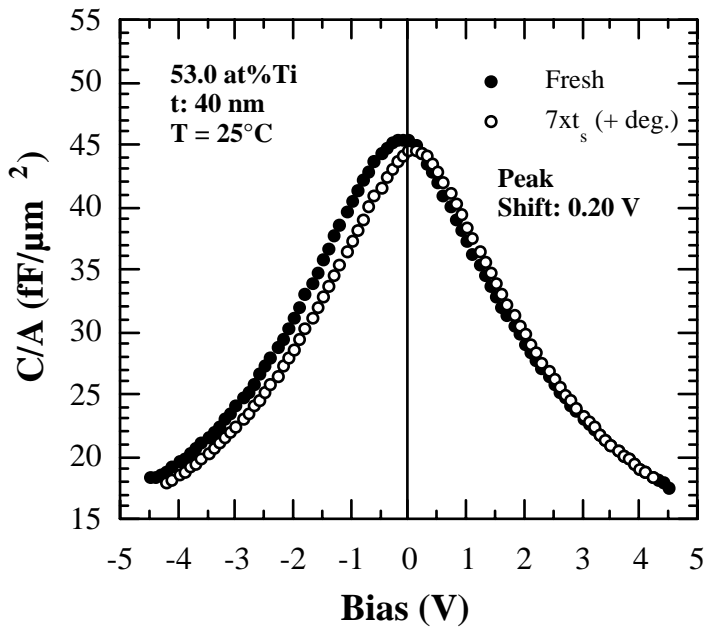
The peak shift in C-V: 0.20 V





Resistance Degradation and Lifetime: Modification Of Leakage Behavior

The peak shift in C-V: 0.20 V



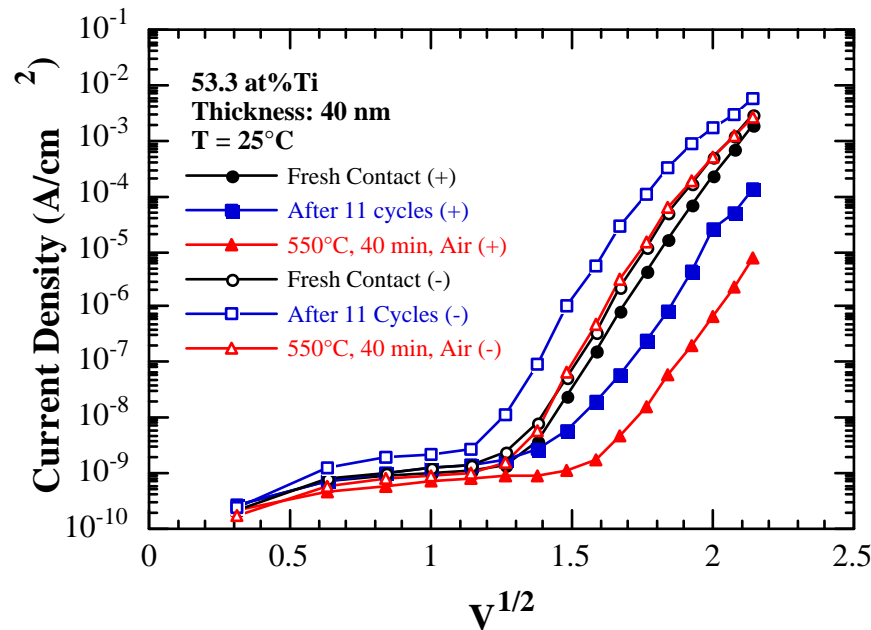


Resistance Degradation and Lifetime: Modification Of Leakage Behavior

Recovery anneal studies:

Negative polarity currents were completely recovered.

Positive polarity currents decreased further ?





Resistance Degradation and Lifetime: Modification Of Leakage Behavior

C-V behavior indicates that resistance degradation is **recoverable**.

